

Programmable Logic Controllers And Their Engineering Applications
By Alan J. Crispin



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Programmable logic controllers (PLCs) are solid-state, electronic devices that control the operation of a machine or process. They use logic functions, that are programmed into their memory via programming software. In simple terms, a PLC is the "brains" behind an automated process. PLCs are designed to monitor inputs from sources like pressure sensors, temperature sensors, limit switches, auxiliary contacts, and pilot devices. Programmable Logic Controllers. Fourth Edition W. Bolton. ELSEVIER. Input devices Output devices Examples of applications Problems. The binary system Octal and hexadecimal Binary arithmetic PLC data Problems. Input/output units Signal conditioning Remote connections Networks Processing inputs I/O addresses Problems. This book is an introduction to programmable logic controllers and aims to ease the tasks of practising engineers coming first into contact with programmable logic controllers, and also provides a basic course for students on courses such as Nationals and Higher Nationals in Engineering, company training programmes and as an introduction for first year undergraduate courses in engineering. A programmable logic controller or PLC is a general-purpose controller, applicable to many different types of process control applications. The word "programmable" in its name reveals just why PLCs are so useful: the end-user is able to program, or instruct, the PLC to do virtually any control function imaginable. The legacy of PLCs as relay-replacements is probably most evident in their traditional programming language: a graphical convention known as a Ladder Diagram. Ladder Diagram PLC programs resemble ladder-style electrical schematics, where vertical power "rails" convey control power to a set of parallel "rungs" circuits containing switch contacts and relay coils.